

## Technical Data Sheet

**Schulblend M/MK NAT**

Acrylonitrile Butadiene Styrene + PA

**Product Description**

*Schulblend M/MK NAT* is a Acrylonitrile Butadiene Styrene + PA material and is typically used in Injection Molding applications. Features include: Chemical Resistant, and High Impact Resistance.

<b>Processing Method</b>	Injection Molding
<b>Attribute</b>	Good Chemical Resistance; High Impact Resistance
<b>Resin ID</b>	ABS-PA

Typical Properties	Nominal Value	Units	Test Method
<b>Physical</b>			
Melt Volume Flow Rate, (250 °C/5.0 kg)	11	cm <sup>3</sup> /10 min	ISO 1133
Density, (Method A)	1.08	g/cm <sup>3</sup>	ISO 1183
<b>Mechanical</b>			
Tensile Stress at Yield			
(Type 1A, 50 mm/min)	39.0	MPa	ISO 527-2
(Type 1A, 50 mm/min) - Conditioned	27.0	MPa	ISO 527-2
Tensile Strain at Yield			
(Type 1A, 50 mm/min)	3.4	%	ISO 527-2
(Type 1A, 50 mm/min) - Conditioned	21	%	ISO 527-2
Tensile Modulus			
(1 mm/min, Type 1A)	1700	MPa	ISO 527-1
(1 mm/min, Type 1A) - Conditioned	900	MPa	ISO 527-1
<b>Impact</b>			
Charpy Impact Strength - Notched			
(23 °C, Type 1, Edgewise, Notch A)	80	kJ/m <sup>2</sup>	ISO 179
(-30 °C, Type 1, Edgewise, Notch A)	22	kJ/m <sup>2</sup>	ISO 179
(23 °C, Type 1, Edgewise, Notch A) - Conditioned	91	kJ/m <sup>2</sup>	ISO 179
Charpy Impact Strength - Unnotched			
(23 °C, Type 1, Edgewise)	No Break		ISO 179
(-30 °C, Type 1, Edgewise)	No Break		ISO 179
(23 °C, Type 1, Edgewise) - Conditioned	No Break		ISO 179
<b>Hardness</b>			
Ball Indentation Hardness, (H 358/30)	85.0	MPa	ISO 2039-1
<b>Thermal</b>			
Vicat Softening Temperature			
(B (50N), 50 °C/h)	120	°C	ISO 306
(A (10N), 50 °C/h)	204	°C	ISO 306

Deflection Temperature Under Load Unannealed (0.45 MPa), (Flatwise)	87.0 °C	ISO 75-2/B
Deflection Temperature Under Load Unannealed (1.80 MPa), (Flatwise)	66.0 °C	ISO 75-2/A
<b>Flammable</b>		
Glow Wire Flammability Index		
(1.5 mm)	650 °C	IEC 60695-2-12
(3.0 mm)	650 °C	IEC 60695-2-12
<b>UL Information</b>		
Flammability Classification		
(1.5 mm)	HB	IEC 60695-11-10, -20
(3.0 mm)	HB	IEC 60695-11-10, -20
UL File Number	E86615	